UNIVERSAL DRAWER GLUER

GP-26/38F Pivot   DRAWER EQUIPMENT

DODDS pivoting universal drawer gluer **Model GP- 26F/38F Pivot** glues a range of drawer construction types quickly and neatly. Ideal for custom and long production runs, machine offers labor savings through easy operation, precision gluing automatic clean-up. Other DODDS machines for drawer assembly include Model C-36LD-B and C-48M universal drawer clamp, which flushes the drawer side tenons to the fronts and backs after glue is applied.

Simplified Operation

Position the moveable head to match the length of the drawer side, and turn the selector switch to (Mode 1) six inches and below or (Mode 2) above six to twelve inches. Press foot pedal to pivot glue bars up and place the drawer side on the bars which trips the limit switch. The metering pumps are activated, and the precise amount of glue is automatically applied to the tenons on both ends of the drawer side. Release foot pedal to return glue bars to water trays. The drawer sides are then ready for assembly, and no wiping of the assembled parts should be required. Cleaning of the glue system is automatic. Simply turn the valve lever from "glue" to "water," turn the selector switch from "run" to "prime/purge," and pull the start button. Water then cleans the glue system automatically. Reversing the settings automatically primes the system with glue before resuming operation.

Features

- Pivot bars.
- Automatic glue system cleaning.
- No tools required for set up.
- Fast, precise operation.
- Selector switch for different drawer heights.
- Large glue tank capacity.
- Precise metering glue pumps
- Full range of product capability.

Options

- Longer machine length
- Glue fingers for box joints
- Glue fingers for French (sliding) tenon joints
- Glue fingers for rabbeted joints

Specifications:

Call for specs

Model GP-26/38F Pivot

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