



**STONEWOOD**  
Industrial Machinery

***Outstanding Operational Performances  
for  
Superior Final Results***



***Planer Sander / Wide Belt Sander***

**300 SERIES**



**View of PRK (Planer/Sander)**

With spiral planer head, contact drum and finishing pad.

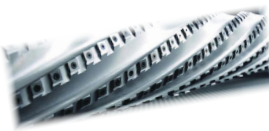


**View of RRK (Wide Belt Sander)**

With standard drum diameter and belt length.  
37" / 43" / 53" Working width

**P-Head / Adjustable Spiral Cutterhead** 8 rows 15 x 15 x 2.5 mm

- Steel body for heavy planing.
- Low-noise, fast and efficient stock removal.
- With throw-away carbide knives.
- Anti-kickback fingers for safety operation.
- Front independent segment pressure shoes for workpiece guidance




40HP 230/460V

**C-Head / Combination Head**

This incorporates a combination contact roller and finishing pad with one sanding belt and allows the combined or independent use of both units.

Rigid pad (standard)/ Air cushion pad (option)  
Contact roller and finishing pad are height adjustable.




20HP 230/460V

**R-Head / Contact Roller for Calibrating**

Contact roller with steel or rubber coating in various shore hardness, depending on the sanding job to be performed.

- Hard rubber coating for precise thickness controlling.
- Soft rubber coating for veneer and lacquer sanding.
- The contact rollers are adjustable for various abrasive applications.




30HP 230/460V

**K-Head / Pad for Finish Sanding**

The finish sanding with sanding pad produces high quality surfaces. It can be used in two operating modes:

- Rigid pad (standard)
- Air pad (option) with air filled into pad assembly for increasing finishing effect by the optimum sanding pressure adjusted.
- The sanding pad is height adjustable.



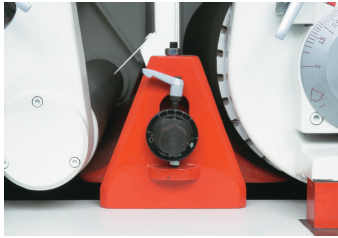
20HP  
230/460V

910RRK



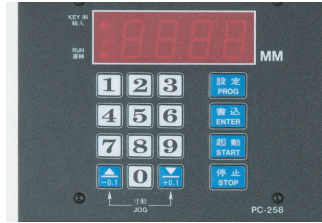
1100 PRC

## STANDARD EQUIPMENT



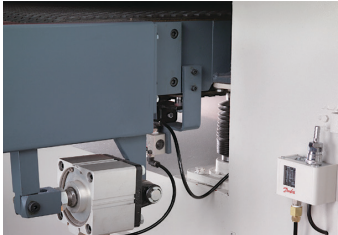
### Pressure Shoes

Eccentric setting of the level of the pressure unit over the feed table.



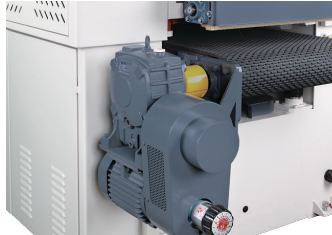
### PC Thickness Controller

Features simple and quick setting to accomplish precise table height adjustment.



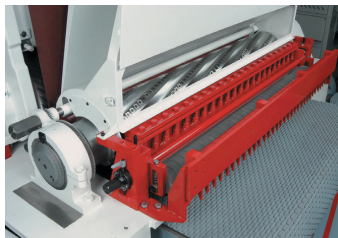
### Automatic Device of Feed Belt

Pneumatic control tracks feed belt automatically to center on the feed table.



### Variable Feed Speed Device

Infinitely variable speed drive affords a complete range of feeding speeds to suit for various kinds of material or paint characteristics.



### Infeed Pressure Device for Cutterhead

Anti-kickback finger, grooved rubber roller and sectional pressure shoe.



### Heavy Duty Spiral Cutterhead

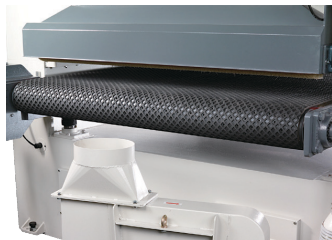
The advantages are : longer lasting cutting edge; easy chip discharge; easy set up of knife position and tool assembly; reduced set up time.

## OPTIONAL EQUIPMENT



### Frequency Inverter

Controlled sanding belt or feed belt speed adjustment. Inverter technology offers greater versatility because of the wider range of speeds available.



### Vacuum Conveyor Table

This device is fitted with a high efficiency electric vacuum fan and is easily operated from the control panel. It allows short and slippery workpiece to feed safely.



### Cleaning Brush

With drive motor and separate dust extraction hood for workpiece cleaning.



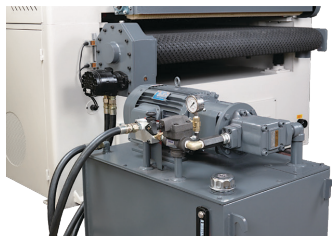
### Grooved Steel Drum

R Unit can also be provided with a grooved steel drum for big stock removal.



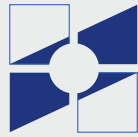
### Belt Cleaning

Motorized oscillating blower with interval control for reduction of compressed air consumption.



### Hydraulic Feed Drive

Hydraulic unit guarantees maximum stability and powerful feeding even under heavy load.



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**300 Series**

*Art in Fineness*

**SOLD & SERVICED BY**



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